



Documentation:

## RoboRoc® Robot Dress Pack System

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**Customer:** Fanuc Japan

**Date:** 26-04-2026

**Robot:** Fanuc R2000/E\_125F

**System:** RoboRoc® Robot Dress Pack System

**Variant / Configuration:** RoboRoc kk

**Kit/Part No.:** K.EP.F342.70.E6-1001-C

**Dress Pack / Routing Scope:** E-S/S-A6

**Application:** Empty Dresspack

**Project / Line:** Not applicable

**Document Type:** Final technical documentation

**Revision:** 00

**Becker Account Manager:** Aniruddha Joshi

## Scope

This documentation describes the **RoboRoc® Robot Dress Pack System** supplied by Becker as a **mechanically guided energy and media routing system for industrial robots**.

The documentation covers:

- System identification
- Safety precautions
- Installation, adjustment, and optimization
- Maintenance and repair instructions
- Spare and wear parts

The RoboRoc system allows **controlled mechanical adjustment** to adapt routing behavior to the specific robot, application, and installation environment.

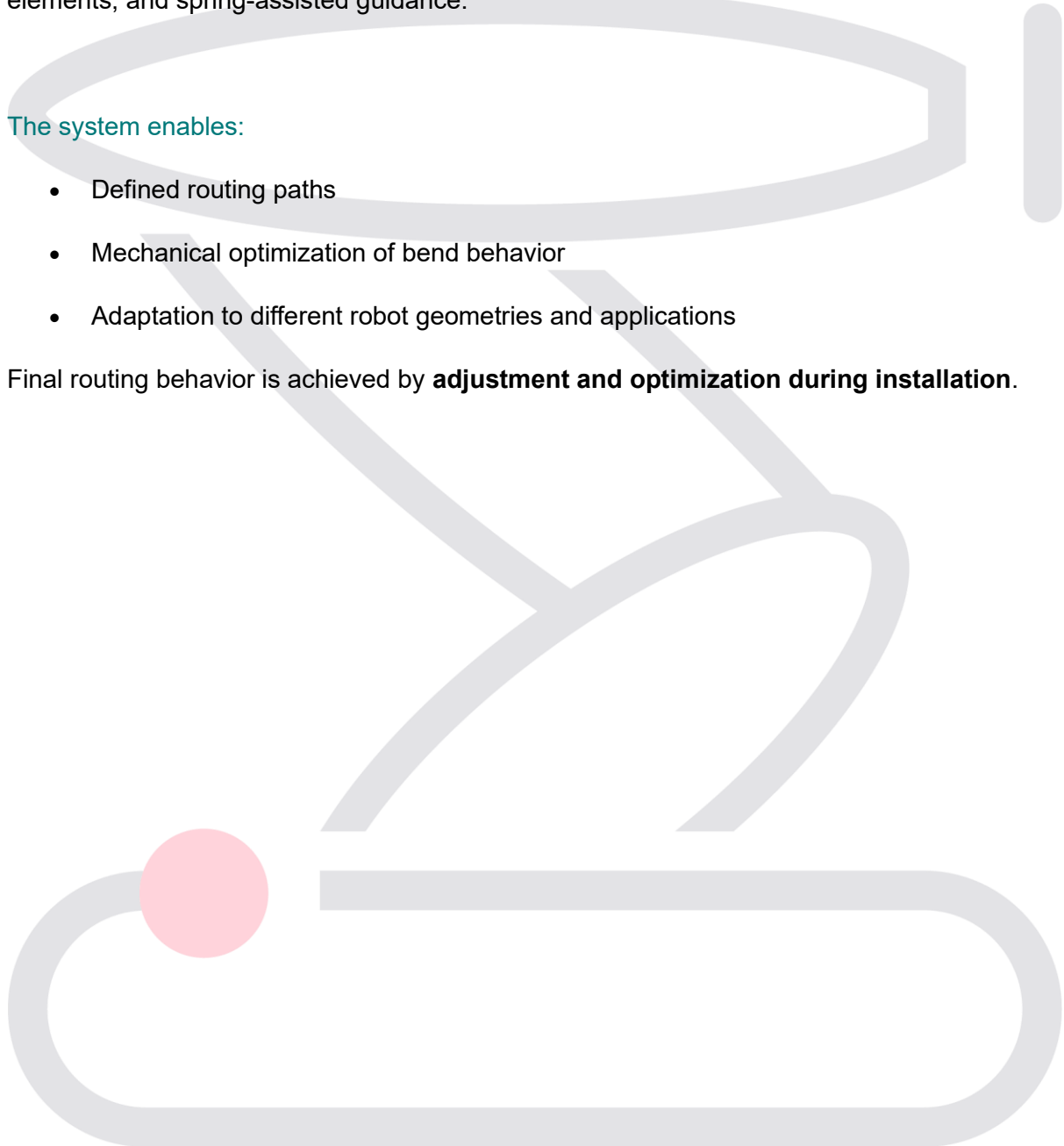
## System Description (RoboRoc)

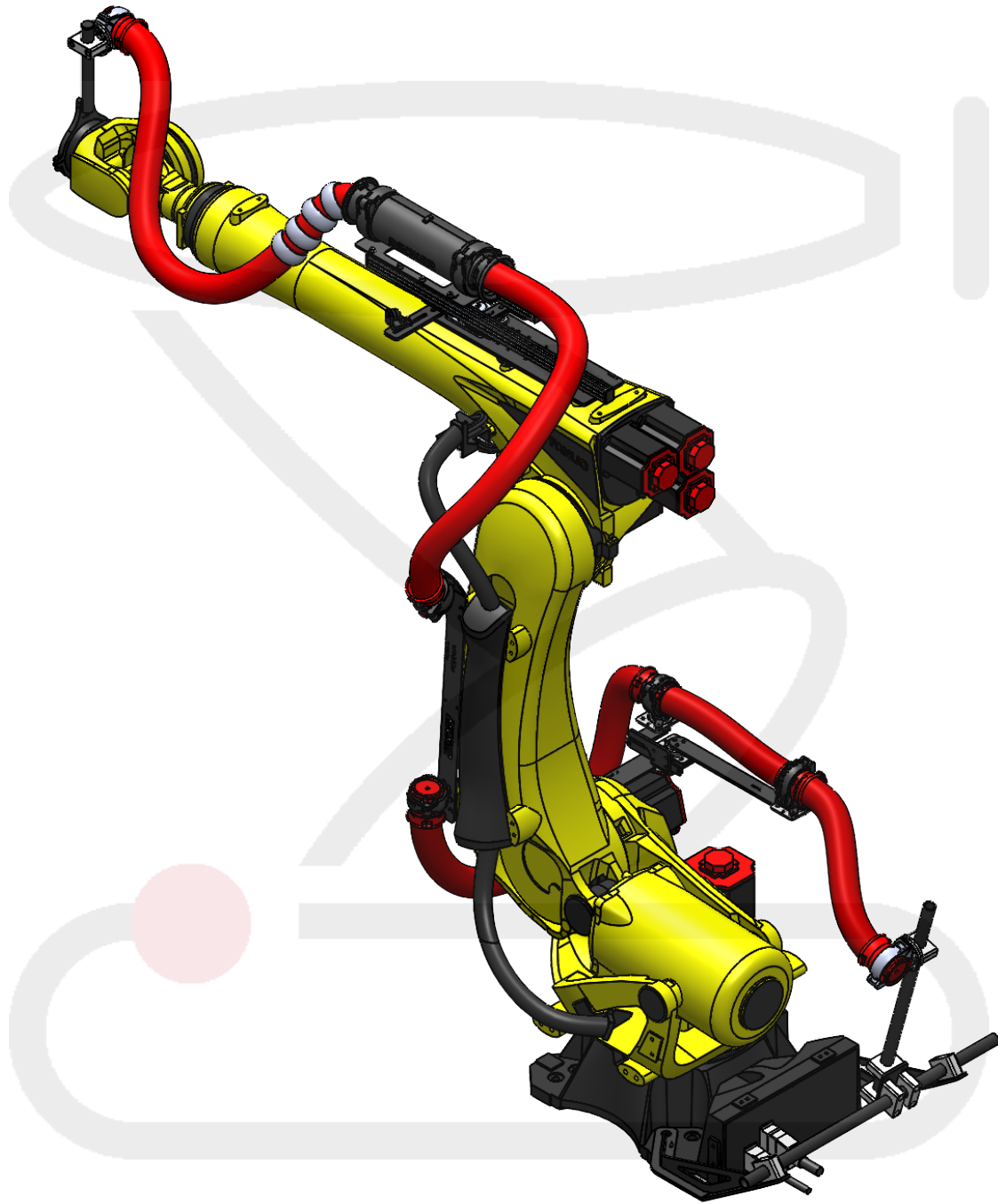
The RoboRoc system is a mechanically guided dress pack solution designed to route supply lines between defined robot axes using a rigid frame, guided corrugated tubing, support elements, and spring-assisted guidance.

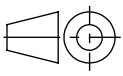

The system enables:

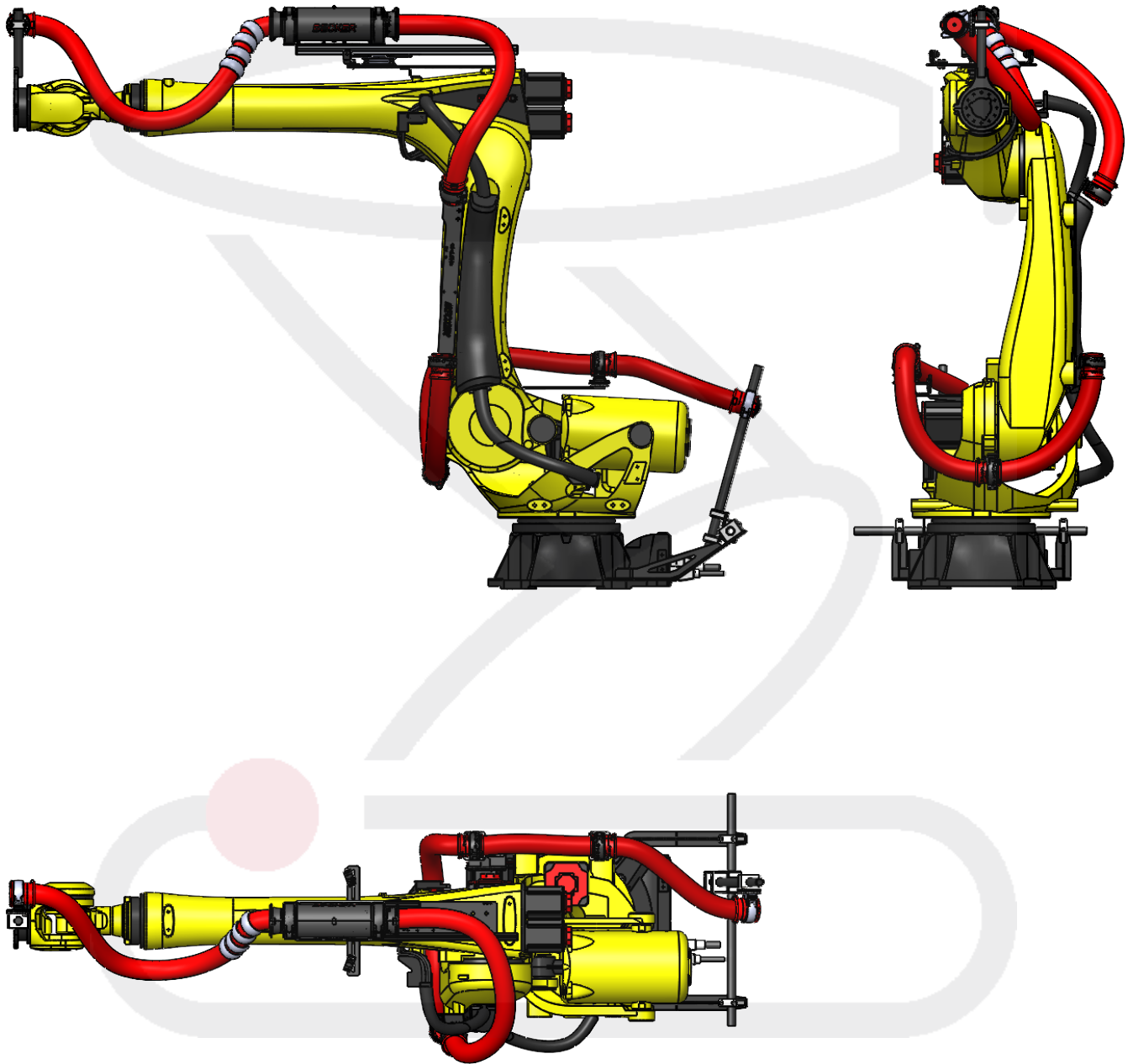
- Defined routing paths
- Mechanical optimization of bend behavior
- Adaptation to different robot geometries and applications

Final routing behavior is achieved by **adjustment and optimization during installation.**

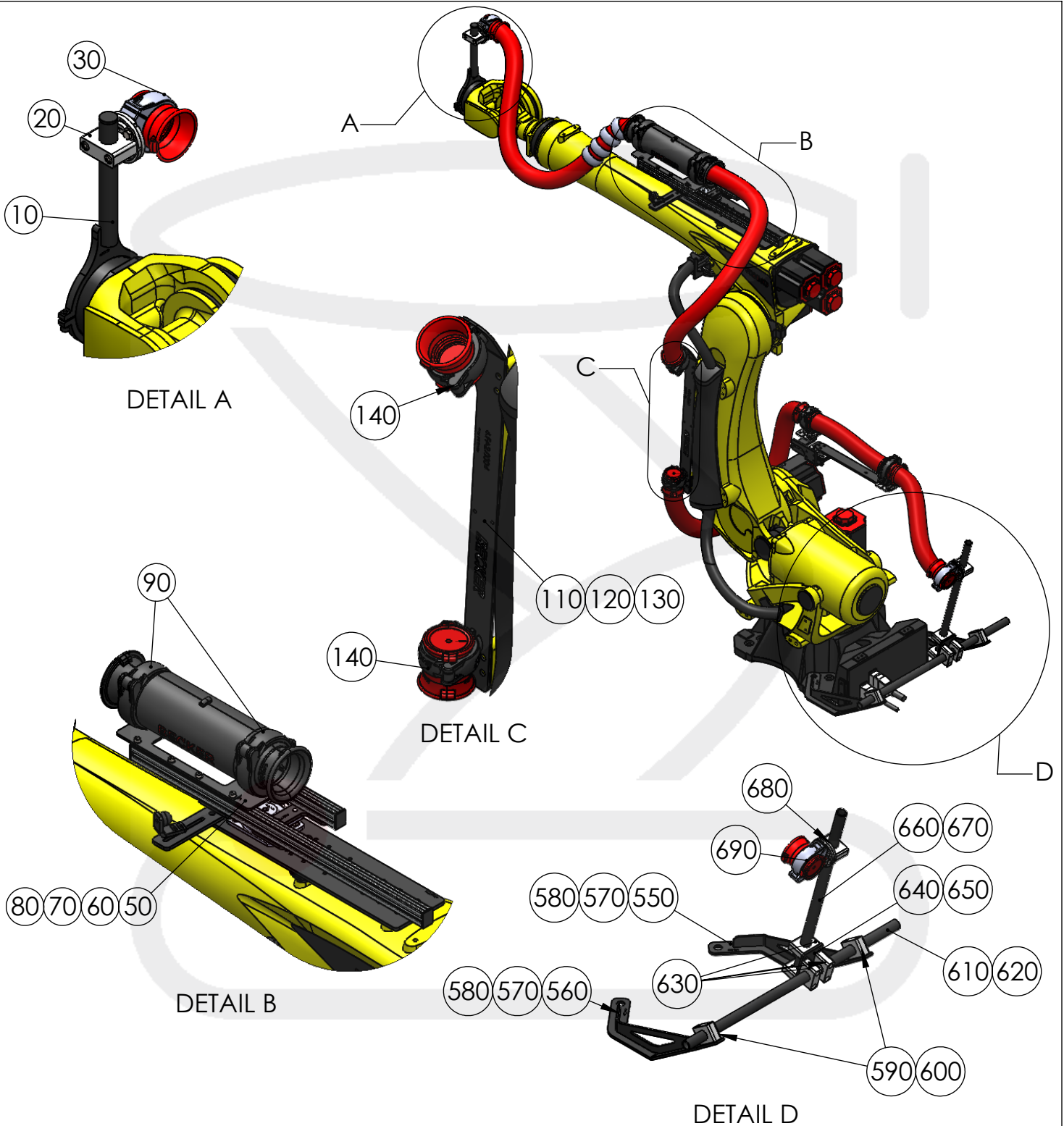




General tolerance according to <b>DIN ISO 2768-1K</b> Edges of undefined shape according to <b>DIN ISO 13715</b> General tolerances for welded constructions according to <b>DIN EN ISO 13920-C</b> General tolerances for laser cutting according to <b>DIN EN ISO 9013-1</b>		scale : 1:1	weight: kg	
		material :-		
	Date	Name	dokument typ: assembly drawing	
drawn	04-22-2026	GDS	title: <b>Fanuc Japan</b> <b>E-S/S-A6, NW70</b> <b>Fanuc R2000/E_125F</b>	
checked	04-22-2026	AJO		
unit (mm)			drawing-no.:	
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				4

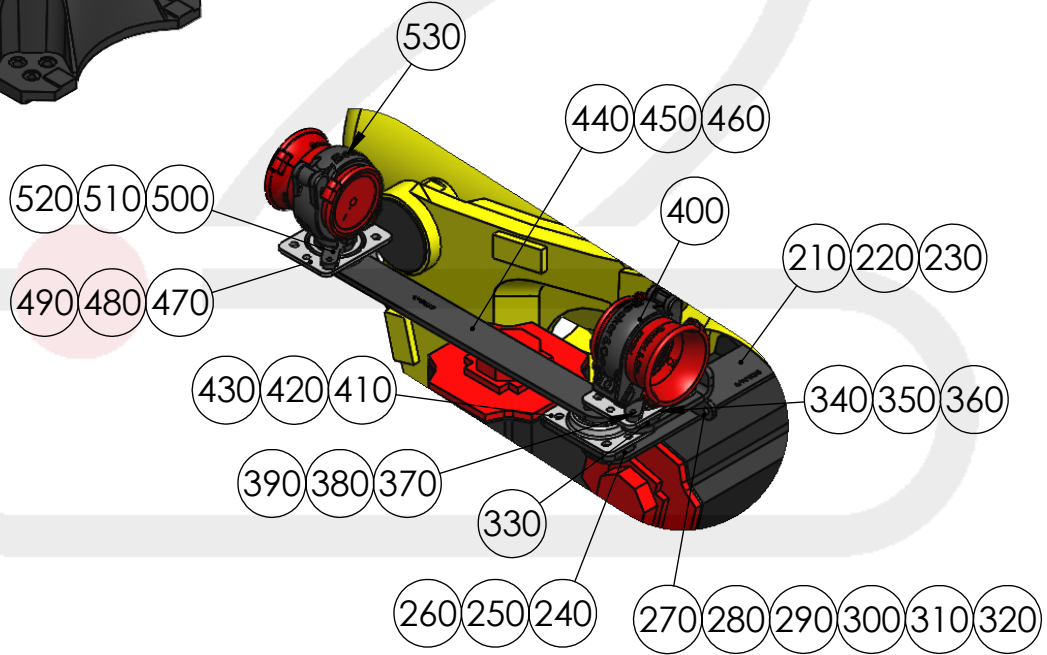
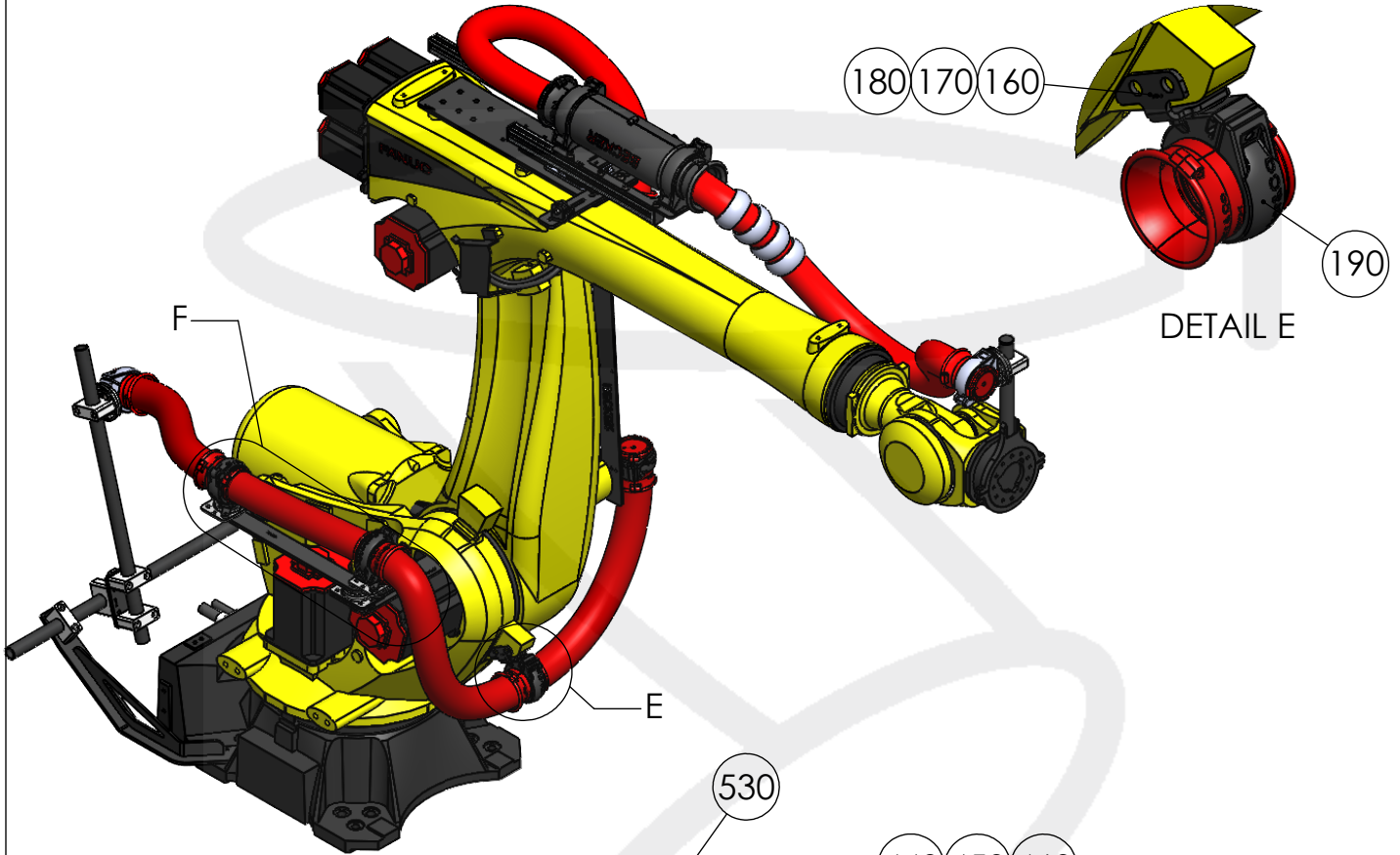


General tolerance according to <b>DIN ISO 2768-FK</b> Edges of undefined shape according to <b>DIN ISO 13715</b> General tolerances for welded constructions according to <b>DIN EN ISO 13920-C</b> General tolerances for laser cutting according to <b>DIN EN ISO 9013-1</b>		scale : 1:1	weight: kg		
		material :-			
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drawn	04-22-2026	GDS	title: Fanuc Japan E-S/S-A6, NW70 Fanuc R2000/E_125F		
checked	04-22-2026	AJO			
unit (mm)			drawing-no.:		
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General tolerance according to <b>DIN ISO 2768-K</b> Edges of undefined shape according to <b>DIN ISO 13715</b> General tolerances for welded constructions according to <b>DIN EN ISO 13920-C</b> General tolerances for laser cutting according to <b>DIN EN ISO 9013-1</b>		scale : 1:1	weight: kg
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drawn	04-22-2026	GDS	title: Fanuc Japan E-S/S-A6, NW70 Fanuc R2000/E_125F
checked	04-22-2026	AJO	
unit (mm)			drawing-no.:
		K.EP.F342.70.E6-1001-C	
		A4	6

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DETAIL F

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unit (mm)			drawing-no.:
		K.EP.F342.70.E6-1001-C	
		A4	7

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Pos. Nr. pos. No.	Benennung description	Art. Nr. /DIN art. No	Menge qty.	Verschleißteil / wear part = V Ersatzteil / spar parts =E
10	BRACKET AXIS 6, Ø160MM X 15MM	4.FA6.0002	1.00	
20	ALUMINIUM CLAMP 1" ROTATABLE	4.090.035	1.00	
30	SUPPORT BC90	4.090.00H	1.00	V
40				
50	PROFILE BUILD ROBOROC KK	4.PAR.F342.LK02-D	1.00	
60	SOCKET HEAD SCREW M12 X 20 DIN 912	3.012.020	2.00	
70	WASHER DIN 125 FORM A	3.112.000	4.00	
80	HEXAGON HEAD SCREW M12 X 20 DIN 933	3.912.020	2.00	
90	SUPPORT BC117	4.117.007	2.00	V
100				
110	LINK ARM BC MOUNTING PLATE	4.FA2.0004	1.00	
120	SOCKET HEAD SCREW M12 X 20 DIN 912	3.012.020	4.00	
130	WASHER DIN 125 FORM A	3.112.000	4.00	
140	SUPPORT BC90	4.090.007	2.00	V
150				
160	ROBOT FRONT SIDE BC MOUNTING BRACKET	4.FA2.0003	1.00	
170	SOCKET HEAD SCREW M12 X 16 DIN 912	3.012.016	2.00	
180	WASHER DIN 125 FORM A	3.112.000	2.00	
190	SUPPORT BC90	4.090.007	1.00	V
200				
210	AXIS 2 BEARING MOUNTING SUPPORT	4.FA2.0005	1.00	
220	SOCKET HEAD SCREW M8 X 16 DIN 912	3.008.016	2.00	
230	WASHER DIN 125 FORM A	3.108.000	2.00	
240	ADAPTER PLATE ROTATING DEVICE	4.FA2.0006	1.00	
250	SOCKET HEAD SCREW M10 X 16 DIN 912	3.010.016	3.00	
260	WASHER DIN 125 FORM A	3.110.000	3.00	
270	LIMIT STOP FOR SWIVEL ARM	4.FA2.0007	1.00	
280	SOCKET HEAD SCREW M8 X 16 DIN 912	3.008.016	2.00	
290	WASHER DIN 125 FORM A	3.108.000	2.00	
300	SOCKET HEAD SCREW M10 X 30 DIN 912	3.010.030	2.00	
310	WASHER DIN 125 FORM A	3.110.000	2.00	
320	NUT M10 DIN 934-8 GALVANIZED	3.010.000	2.00	
330	SPACER Ø50	4.001.381	1.00	
340	THRUST BEARING	4.080.101	1.00	
350	SOCKET HEAD SCREW M10 X 30 DIN 912	3.010.030	3.00	
360	WASHER DIN 125 FORM A	3.110.000	3.00	
370	ADAPTER PLATE FOR SUPPORT	4.FA2.0008	1.00	
380	SOCKET HEAD SCREW SCREW M8 X 14 DIN 912	3.008.014	2.00	
390	WASHER DIN 125 FORM A	3.108.000	2.00	
400	SUPPORT BC90	4.090.007	1.00	V
410	THRUST BEARING	4.080.101	1.00	
420	SOCKET HEAD SCREW SCREW M8 X 14 DIN 912	3.008.014	3.00	
430	WASHER DIN 125 FORM A	3.108.000	3.00	
440	SWIVEL PLATE FOR SWIVEL DEVICE	4.FA2.0009	1.00	
450	SOCKET HEAD SCREW M10 X 16 DIN 912	3.010.016	3.00	
460	WASHER DIN 125 FORM A	3.110.000	3.00	

	Date	Name	dokument typ: part list			
	drawn 04-22-2026	GDS	title: Fanuc Japan E-S/S-A6, NW70 Fanuc R2000/E_125F			
	checked 04-22-2026	AJO				
unit (mm)			drawing-no.:			
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Axis 6

corrugated tube NW70 = 4.702.768-1  
3400

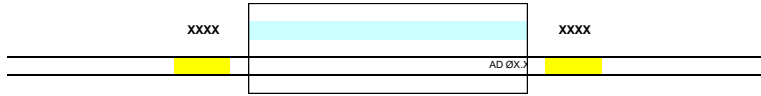
Link Arm

Part no.

XXXX

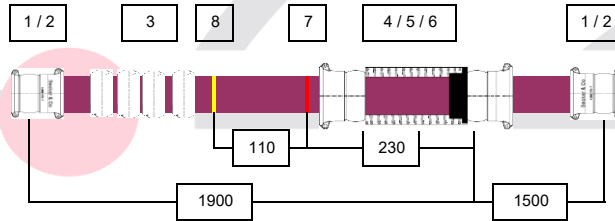
XXXX

Part no.




**Notes:**

+40 addition for pre-cut (not relevant to the total length)  
tolerance range -0/+1%



No.	Description	Part No.
1	Ball with trumpet, crossover for NW70	4.090.170-T
2	Clamping ring Øxmm for ball NW70	4.117.82x-2
3	4x protector for NW70	4.702.100-1
4	Pressure spring for NW70	4.DRK.070-001
5	Spring counter bracket for NW70 Short	4.117.426-1
6	RoboRoc tube for NW70	4.600.270-1-A
7	Position marker NW70, red	4.770.001-RD
8	Position marker NW70, yellow	4.770.001-YE

Application		Empty Dresspack	Created	04-20-2026	AMO	Document type: electrical drawing		
Robot		Fanuc R2000/E_125F	Checked	04-20-2026	AJO	Customer: FANUC JAPAN		
Kit Number		K.EP.F342.70.E6-1001-C	Revision No.		00	Project: Empty Dresspack E-S / S-A6		
			unit (mm)			drawing-no.:		
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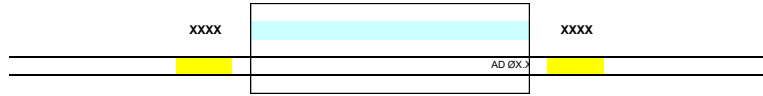
Link Arm

corrugated tube NW70 = 4.702.768-1  
2600

Axis 1 (External)

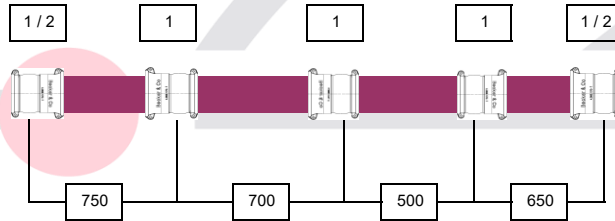
Part no.

Part no.




**Notes:**

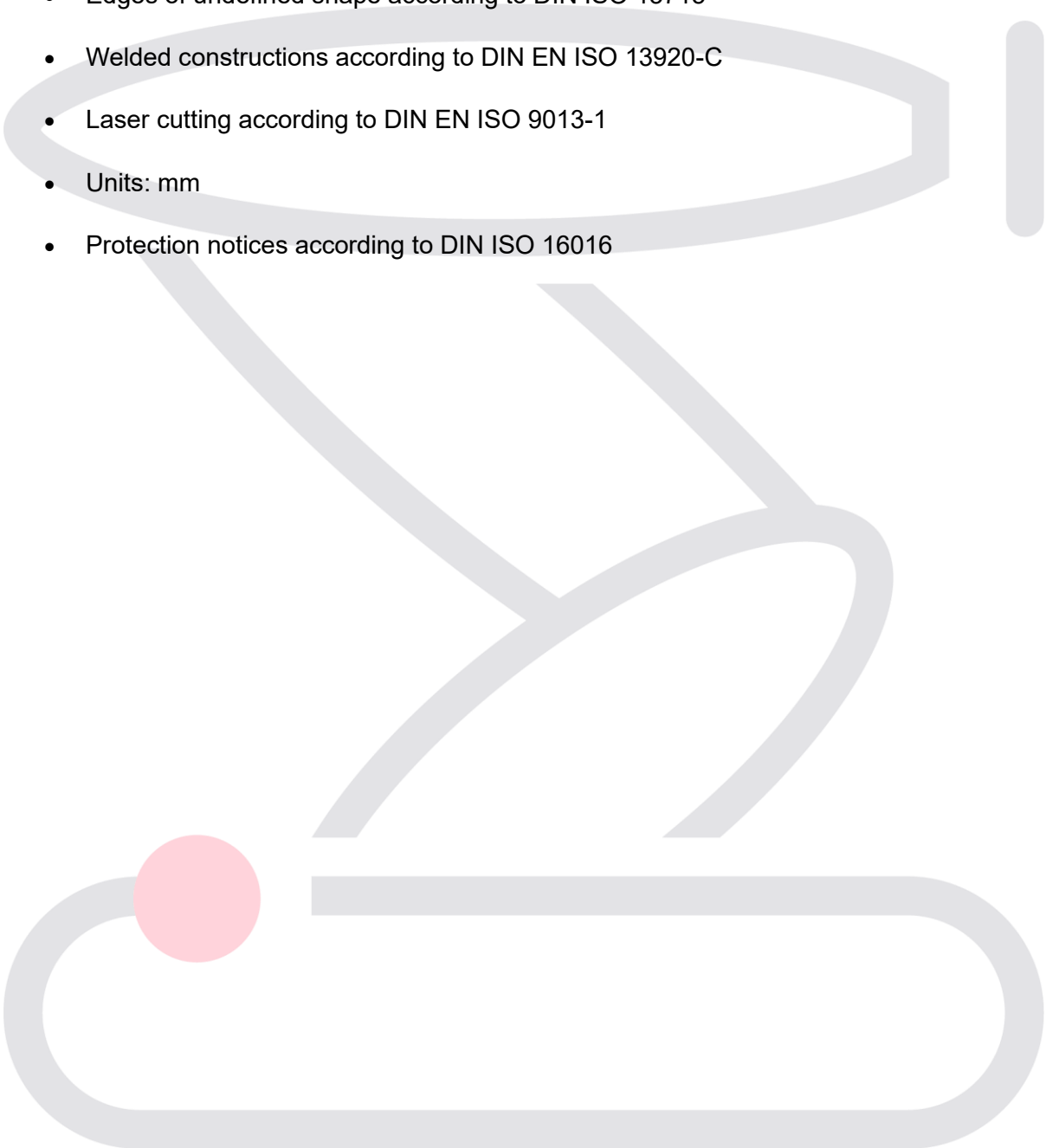
+40 addition for pre-cut (not relevant to the total length)  
tolerance range -0/+1%



No.	Description	Part No.
1	Ball with trumpet, crossover for NW70	4.090.170-T
2	Clamping ring $\varnothing x$ mm for ball NW70	4.117.82x-2

Application		Empty Dresspack	Created	04-20-2026	AMO	Document type: electrical drawing			
Robot		Fanuc R2000/E_125F	Checked	04-20-2026	AJO	Customer: FANUC JAPAN			
Kit Number		K.EP.F342.70.E6-1001-C	Revision No.		00	Project: Empty Dresspack E-S / S-A6			
		unit (mm)				drawing-no.:			
						4.000.1471		A4	11
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## General Notes and Applicable Standards

- General tolerances according to DIN ISO 2768-fK
  - Edges of undefined shape according to DIN ISO 13715
  - Welded constructions according to DIN EN ISO 13920-C
  - Laser cutting according to DIN EN ISO 9013-1
  - Units: mm
  - Protection notices according to DIN ISO 16016
- 

## Safety Precautions

Please carefully read and always follow the precautions stated below.

When working on the robot, always refer to the robot manufacturer's manual.

### General

- The RoboRoc system is intended exclusively for industrial applications.
- Installation, operation, and service only by authorized and trained personnel.
- Disconnect electrical power and depressurize media lines before work.
- Entry into the robot operating space is prohibited while power or pressure is applied.
- Wear appropriate personal protective equipment (PPE).

### Lubrication / Cable Grease

For technical reasons, supply lines inside the corrugated tubing are lubricated with cable grease.

- Never swallow the grease; avoid skin and eye contact and inhalation of vapors.
- Spilled grease may cause slip hazards.
- Prevent discharge into drains, sewers, or open waters.
- Wear oil-resistant protective gloves during handling.
- Grease applied: **Optitemp RB 2 – Supplier: Castrol**

### Pinch Points

Due to mechanical design characteristics, pinch hazards may occur during installation and adjustment.

- Always wear robust safety gloves.
- Installation and adjustment only by qualified personnel.

### Spring Stroke

Pressure springs may cause injury hazards due to sudden release of spring force.

- Always wear robust safety gloves.
- Handle spring elements carefully during installation and adjustment.
- Installation and adjustment only by qualified personnel.

### Length and Weight

Because of system length and weight, there is a risk of injury during handling and installation.

- If possible, installation should be performed by two authorized persons.
- Secure the dress pack during handling to avoid uncontrolled movement.

## Installation & Adjustment

The RoboRoc system is installed mechanically at defined robot interfaces and **requires adjustment and optimization** to achieve stable routing behavior.

### Minimum Bending Radius of Corrugated Tube

The minimum bending radii for the corrugated tube **must not be undercut**.

Becker Art.-No.	Nominal Width	Static [mm]	Dynamic [mm]
4.702.368-1	NW 36	81	191
4.702.480-1	NW 48	102	237
4.702.768-1	NW 70	140	330
4.702.910-1	NW 90	150	400

The corrugated tube must **not rub** on:

- Robot components
- Equipment
- Body or structural components

In case of breakage, a **protector and connector** may be used to connect the corrugated tube ends.

## Adjustment – RoboRoc Frame

By displacing the RoboRoc baseplate, the bend between **axis 3 and axis 6** can be adjusted.

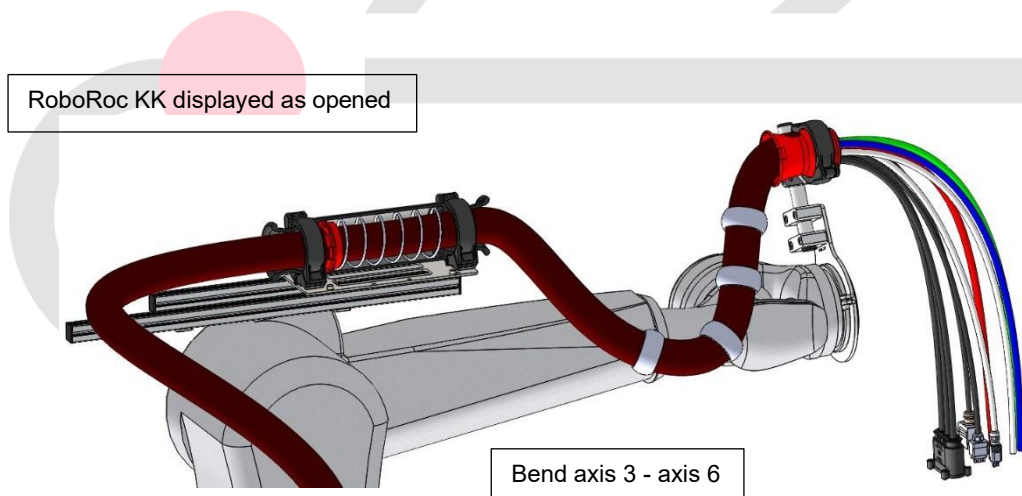
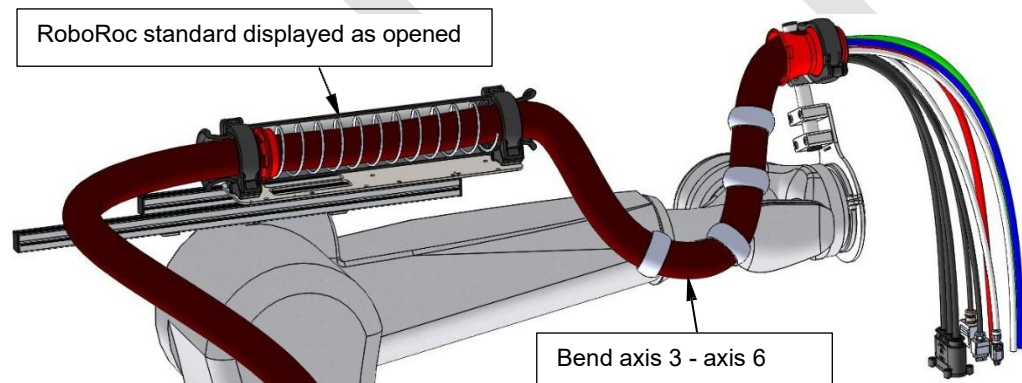
- Adjustment range:
  - $\pm 200$  mm (standard tube)
  - $\pm 100$  mm (KK tube)

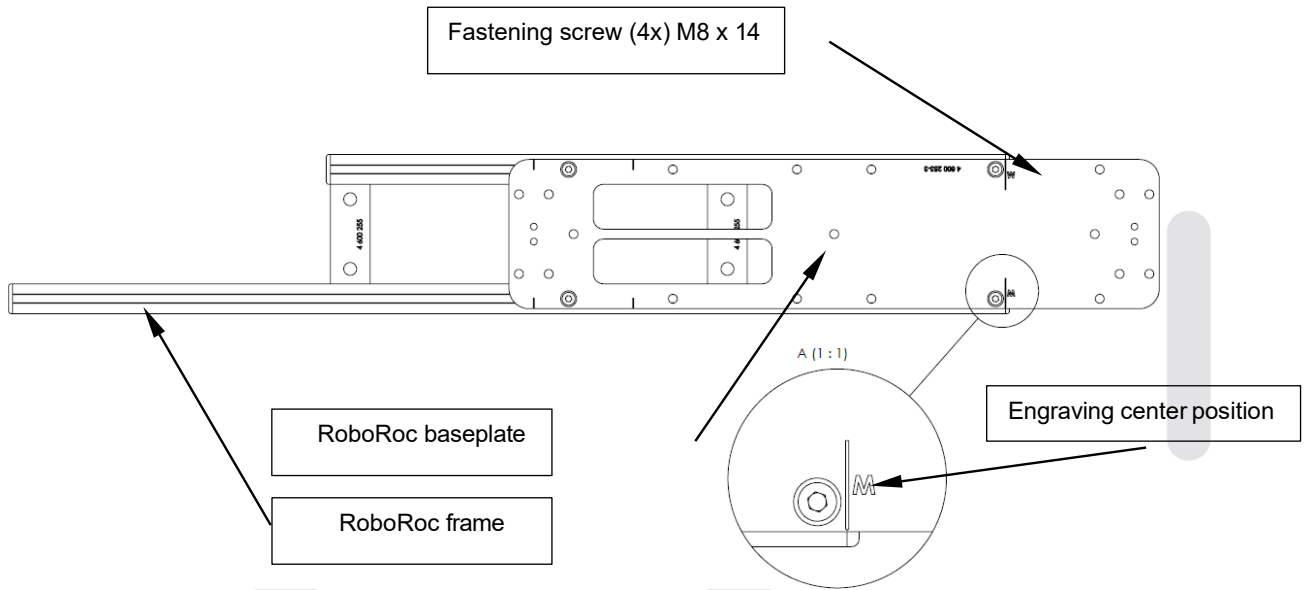
### Design:

The baseplate is fastened using four **M8 × 14** hexagon head screws and four sliding nuts.

The center position is marked by engraving on the baseplate.

The robot program should be run for the first time using this center position.

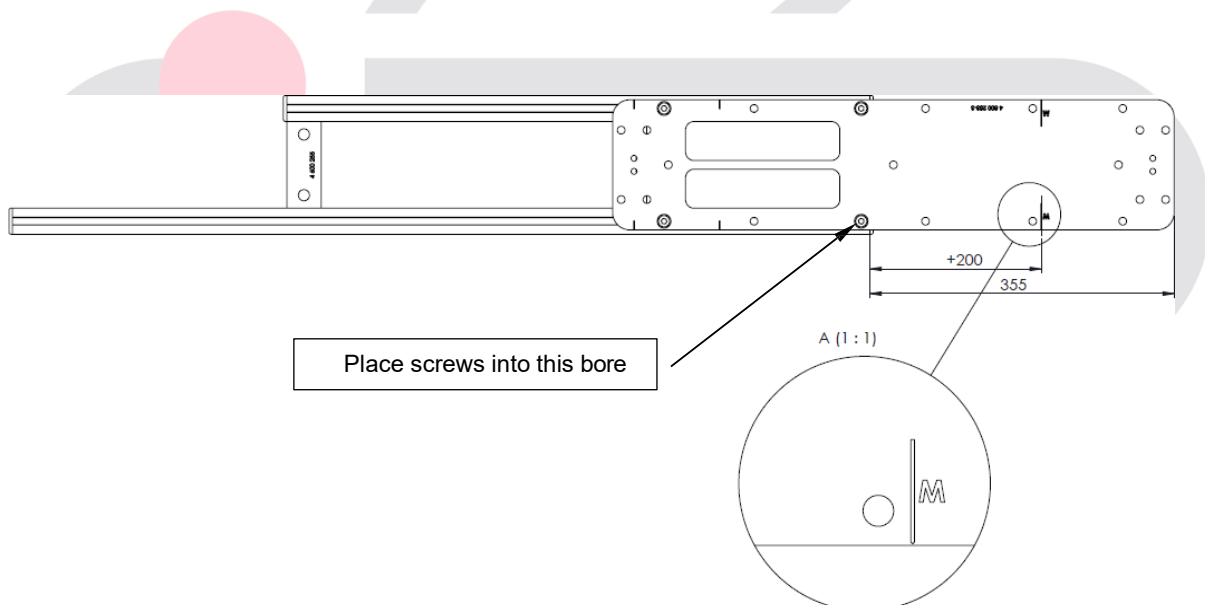




### Adjustment – RoboRoc Standard Frame

#### Optimization +200 mm (extend bend A3–A6):

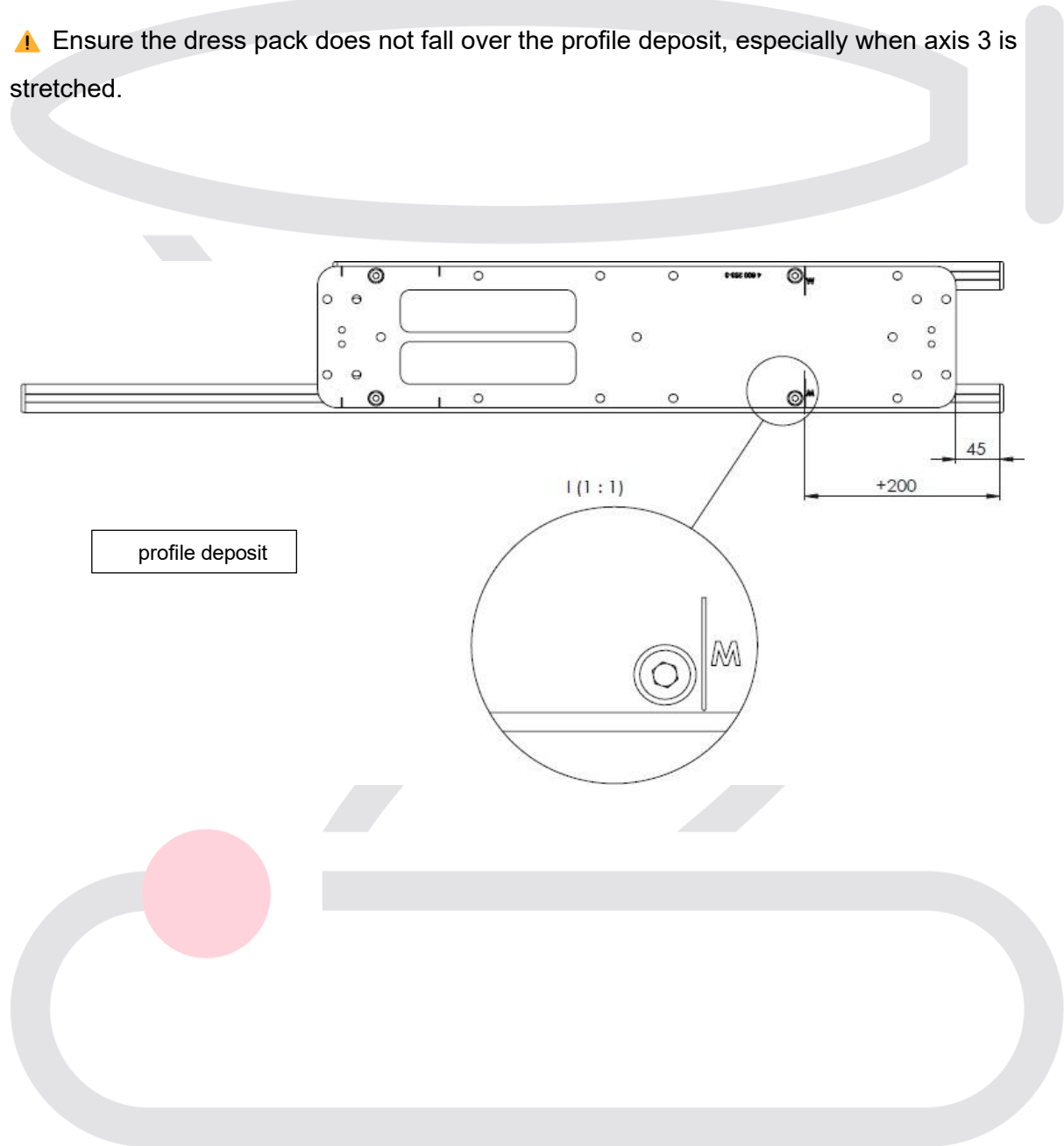
- Loosen four M8 × 14 screws (SW 6)
- Move baseplate toward axis 6
- Insert front screws into alternate bore



Optimization -200 mm (shorten bend A3–A6):

- Loosen screws
- Move baseplate away from axis 6

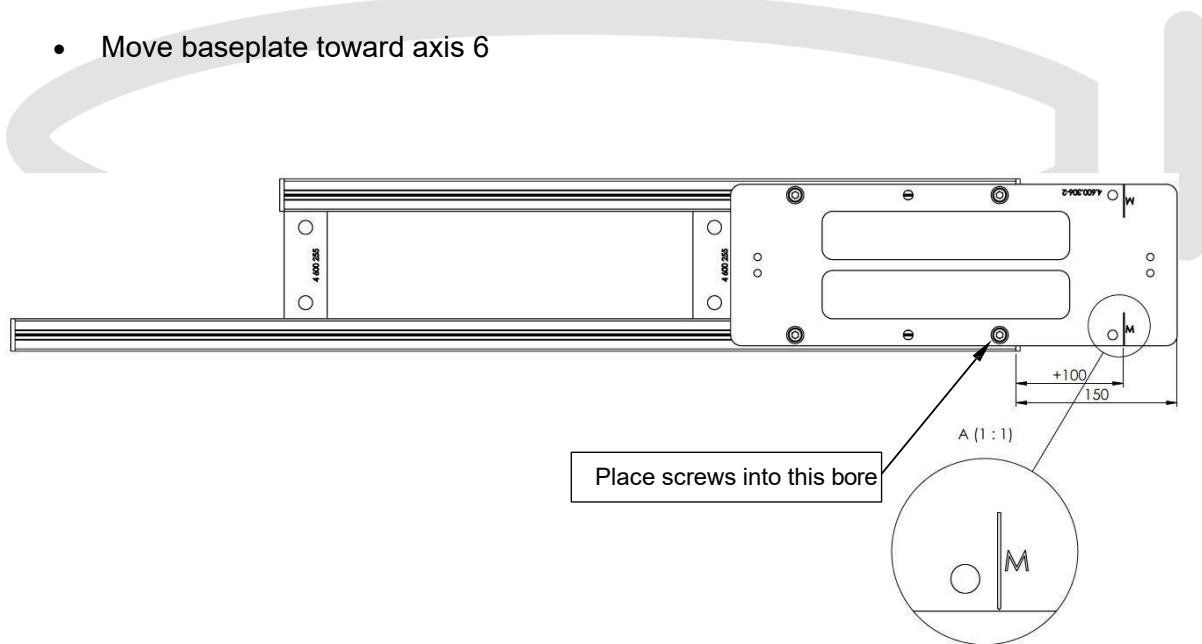
⚠ Ensure the dress pack does not fall over the profile deposit, especially when axis 3 is stretched.



## Adjustment – RoboRoc KK Frame

### Optimization +100 mm:

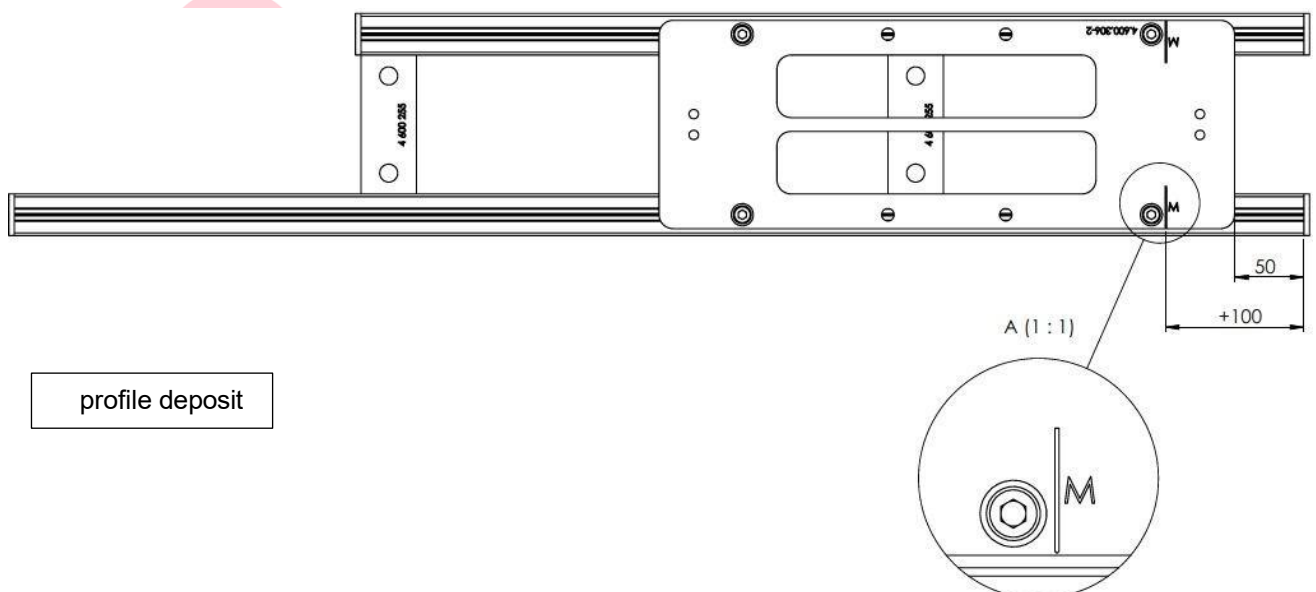
- Loosen four M8 × 14 screws (SW 6)
- Move baseplate toward axis 6



### Optimization –100 mm:

- Move baseplate away from axis 6

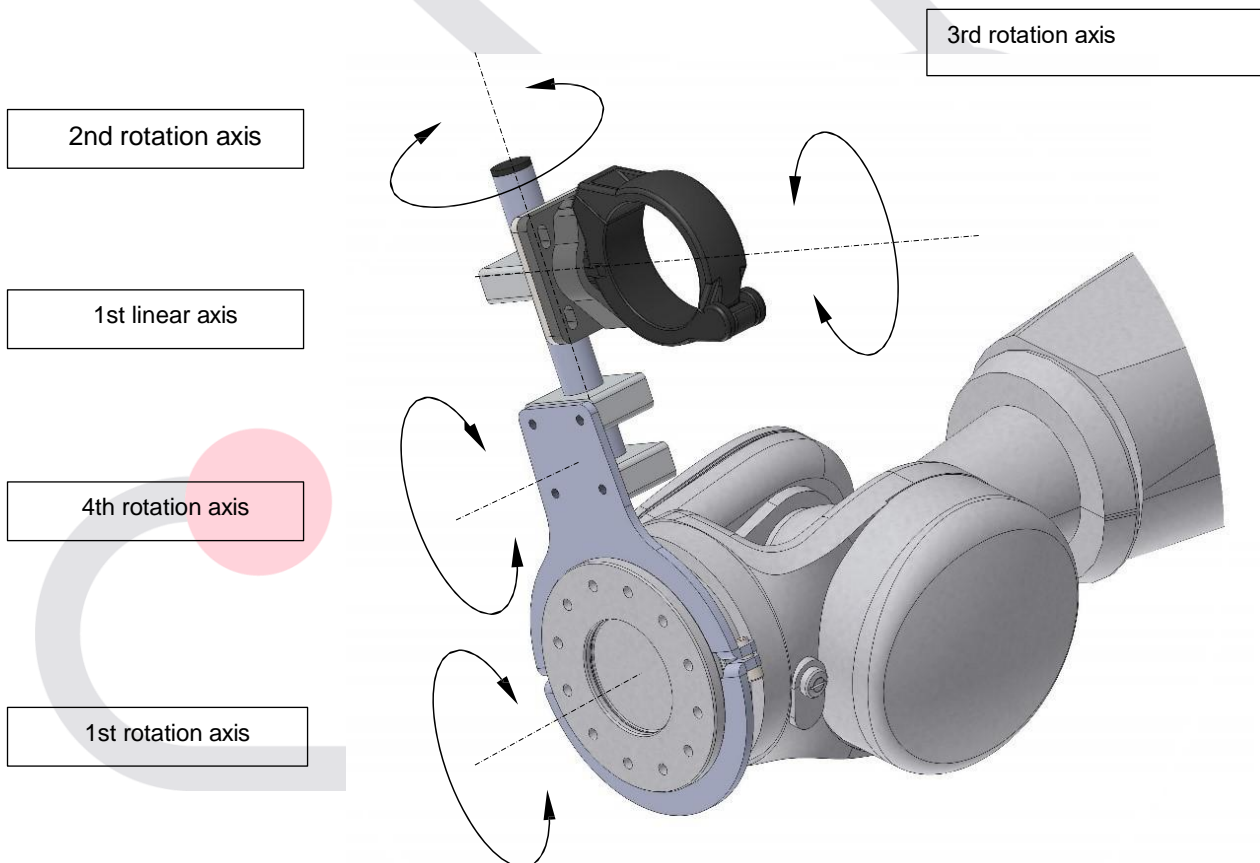
Same tipping risk applies when axis 3 is stretched.



## Adjustment – Bracket Axis 6

The axis 6 bracket allows adjustment in **four rotation axes and one linear axis**.

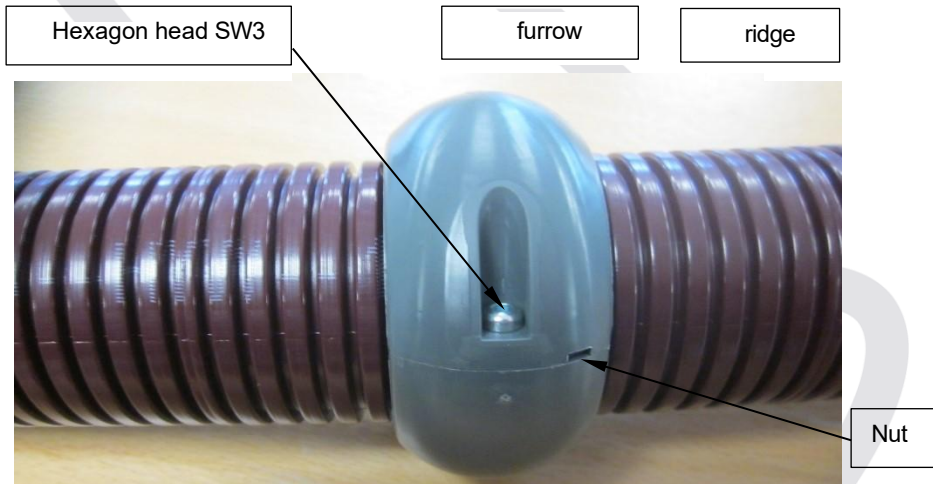
- **1st rotation axis:** 360° rotation, tighten SW 8 screws to **50 Nm**
- **2nd rotation / 1st linear axis:** tighten SW 8 screws to **40–50 Nm**
- **3rd rotation axis:**
  - Tighten baseplate screws to **20 Nm**
  - Tighten grub screws to **1.5 Nm**
- **4th rotation axis:**
  - Rotate tube clamps by 90°
  - Tighten to **50 Nm**



### Adjustment – Protector and Connector

Protectors must be positioned so the corrugated tube does not rub.

- Loosen SW 3 screws
- Lever protector out with 4 mm screwdriver
- Reposition and fasten
- Protector must rotate freely on the corrugated tube



Protector and connector part numbers:

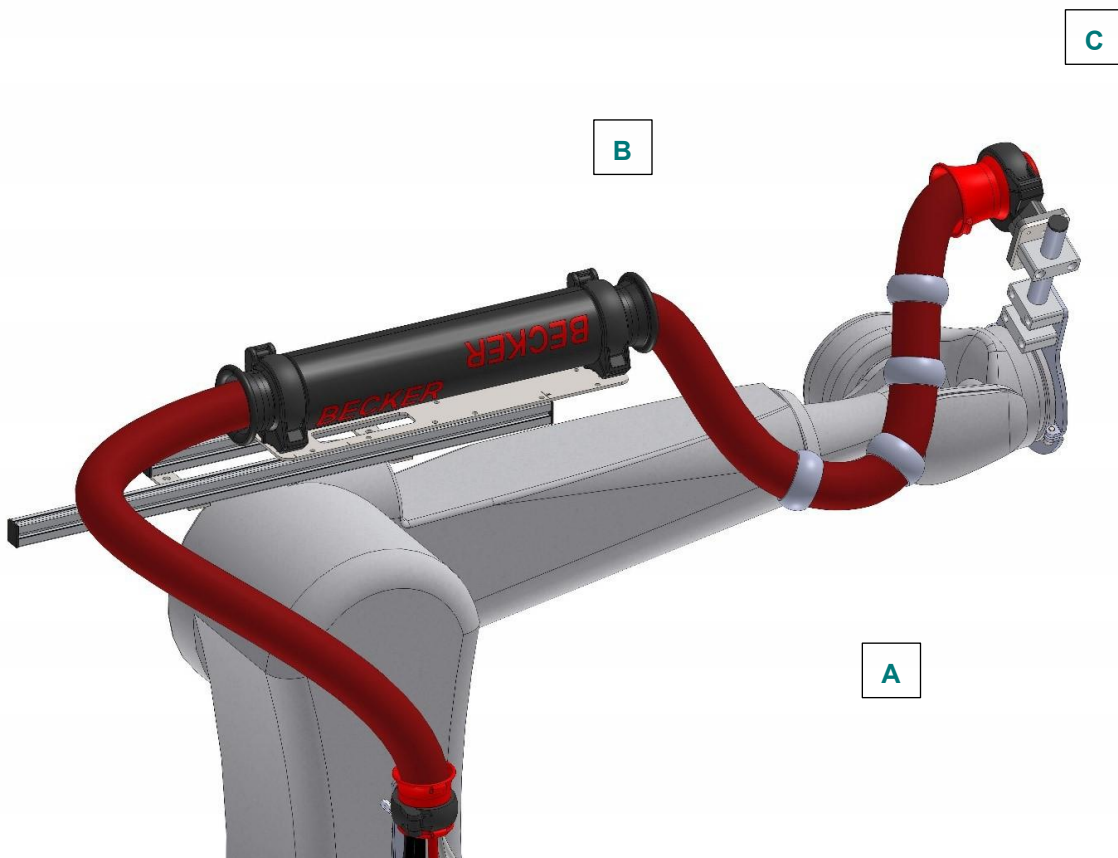
Art. No.	Description
4.362.100-1	Protector and connector NW36
4.482.100-1	Protector and connector NW48
4.702.100-1	Protector and connector NW70
4.902.100-1	Protector and connector NW90

## Maintenance Instruction for Robot Dress Packs

Warranty is valid **only if the following requirements are met.**

### **Weekly visual inspection and function check (two-shift operation):**

- Replace worn or damaged protectors/connectors
- Inspect corrugated tube; reposition protectors if required
- Check free movement of balls with trumpets; clean if necessary
- Check secure fit of supports
- Verify stud screw tightening
- Optimize routing if squashing, stretching, or catching occurs



## Maintenance & Repair

RoboRoc dress packs are **wear parts**.

Components subject to wear:

- Protectors/connectors
- Corrugated tube
- Supports
- Individual lines and hoses
- Balls, trumpets, RoboRoc tube

### Repair measures

- **Protector:** replace if worn
- **Corrugated tube:**
  - Cut cleanly at ridge
  - Connect with protector/connector
  - Re-adjust spring tension or replace tube



Cut at the ridge

- **Supports:** replace if ball slips out
- **Supply lines:** replace if malfunctioning
- **Trumpets / balls / guides:** replace when worn

Replacing the **complete dress pack (axis 3–6)** may be faster than replacing individual lines and should be considered to minimize downtime.

### Compliance and Verification

Verification includes:

- Visual inspection
- Functional motion testing
- Confirmation of stable routing behavior
- Verification of interference-free operation

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